



LET THE SHOW BEGIN

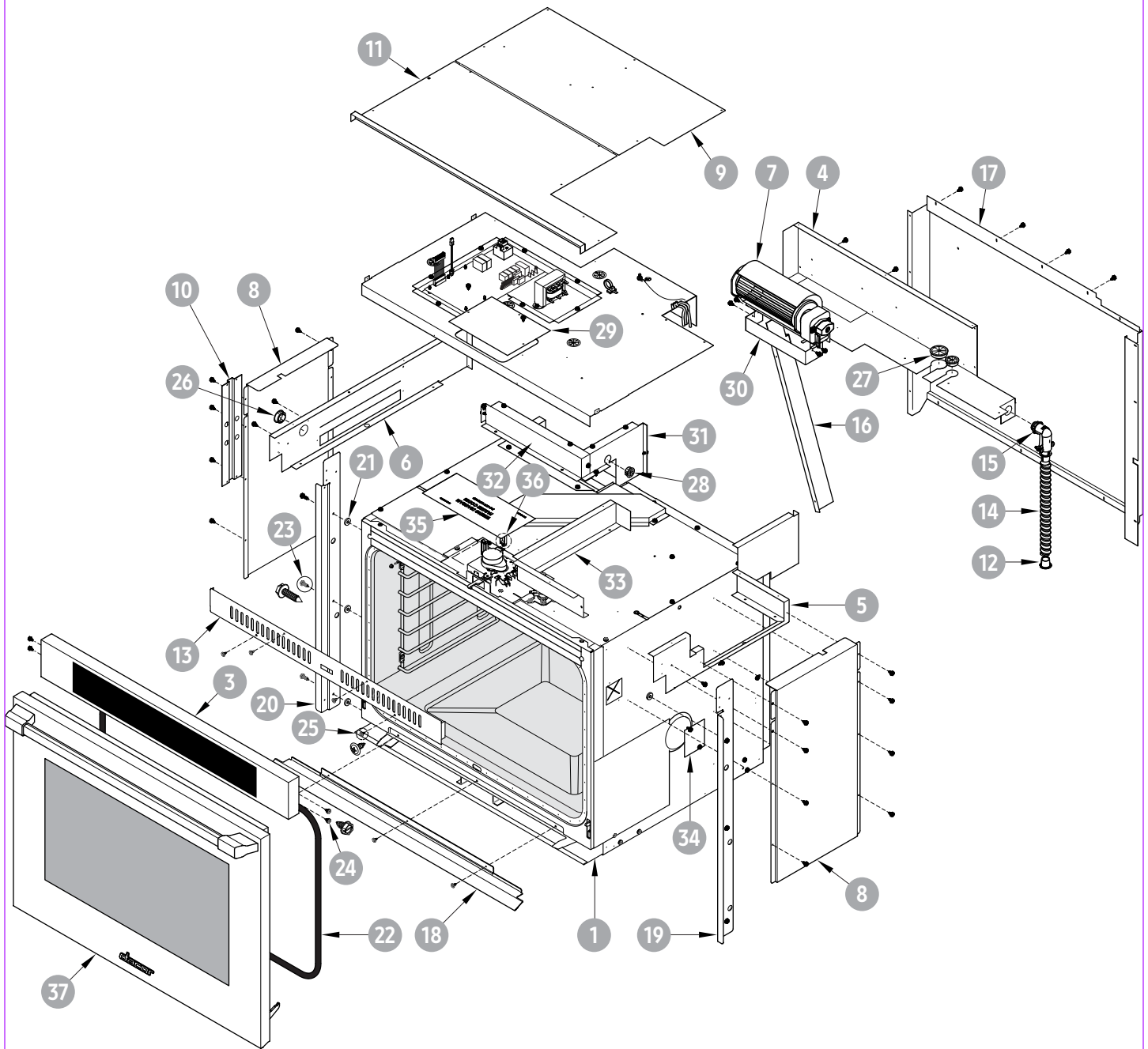
PARTS CATALOG

HW0127/130 and HW0227/230 Heritage Wall Ovens

Assembly Drawings	
Click Page	Description
2	Single-Oven Assembly
5	Double-Oven Assembly
7	Bake Assembly
8	Door-Liner Assembly
9	Door Assembly (Pro)
10	Door Assembly (Epicure)
11	Door Assembly (Flush)
12	Oven-Cell Assembly
15	Single-Oven Control-Panel Assembly
16	Double-Oven Control-Panel Assembly

HW0127;HW0130 Single-Oven Assembly

HW0130 Shown (parts list next page)



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HW0127;HW0130 Single-Oven Assembly Parts List

Item	HW0127 PN	HW0130 PN	Description
1			part not serviceable
2			part not serviceable
3	703338FAH-01	703368FAH-01	1" Bezel Assembly
4	113644	107829	Rear Top
5	107641	107641	Right-Side Top
6	107642	107642	Left-Side Top
7	82347	82347	Gas Range Cooling Fan
8	105462	105462	Duct Heatshield
9	107445	107831	Top-Rear Cover
10	105478	105478	Meat-Probe Wire Cover
11	107444	107830	Top Cover Service Panel
12	83133	83133	Red ½" Bushing
13	107448B	107833B	Intake Grill
14	26420	26420	Cut 60, ½" Flex Conduit
15	82195	82195	½" 90° Squeeze Connector
16	113629	113629	Rear Duct
17	113635	113637	Single Back Cover
18	113556AH-03	113557AH-03	25° Exhaust Grill
19	107476-01B	107476-01B	Single 1" Door Trim Post
20	107476-02B	107476-02B	Single 1" Door Trim Post
21	83555	83555	Fiber Washer
22	108076	108074	Gasket Cell
23	83026	83026	#10 x ¾ Thread Type A Slot HWH Screw
24	83023	83023	#10 x ¾ Slotted Hex-Washer-Head Screw
25	83263	83263	Black #8 x ¾ Phillips Trusshead Screw
26	92191-02	92191-02	Split 1" Bushing
27	92191-03	92191-03	Split 1 ¾" Bushing

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HW0127/HW0130 Single-Oven Assembly Parts List

Item	HW0127 PN	HW0130 PN	Description
28	92191-01	92191-01	Split ¾" Bushing
29	105323	105323	Latch Cover
30	105858	105858	Cooling-Fan Extension
31	108119	108119	Cooling-Fan Side Cover
32	108118	108118	Cooling-Fan Front Cover
33	108221	108221	Conduit Corner
34	105471	105471	Meat-Probe Cover
35	703366	703336	Technical Packet
36	92023-02	92023-02	Cable Saddle
37	62808	62808	Light Transformer
38	102377	102377	Relay Board
39	101339	101339	Kit, Door Latch
40	107480	N/A	Oven Rack
41	N/A	106992	Oven Rack
42	703341FAH-01	703368FAH-01	SS-PS Door Assembly
	703349FAH-01	703380FAH-01	Door Flush-FS Assembly
	703348FAH-01	703348FAH-01	SS-ES Door Assembly

HWO227 (703386); HWO230 (703388): Double-Oven Assembly

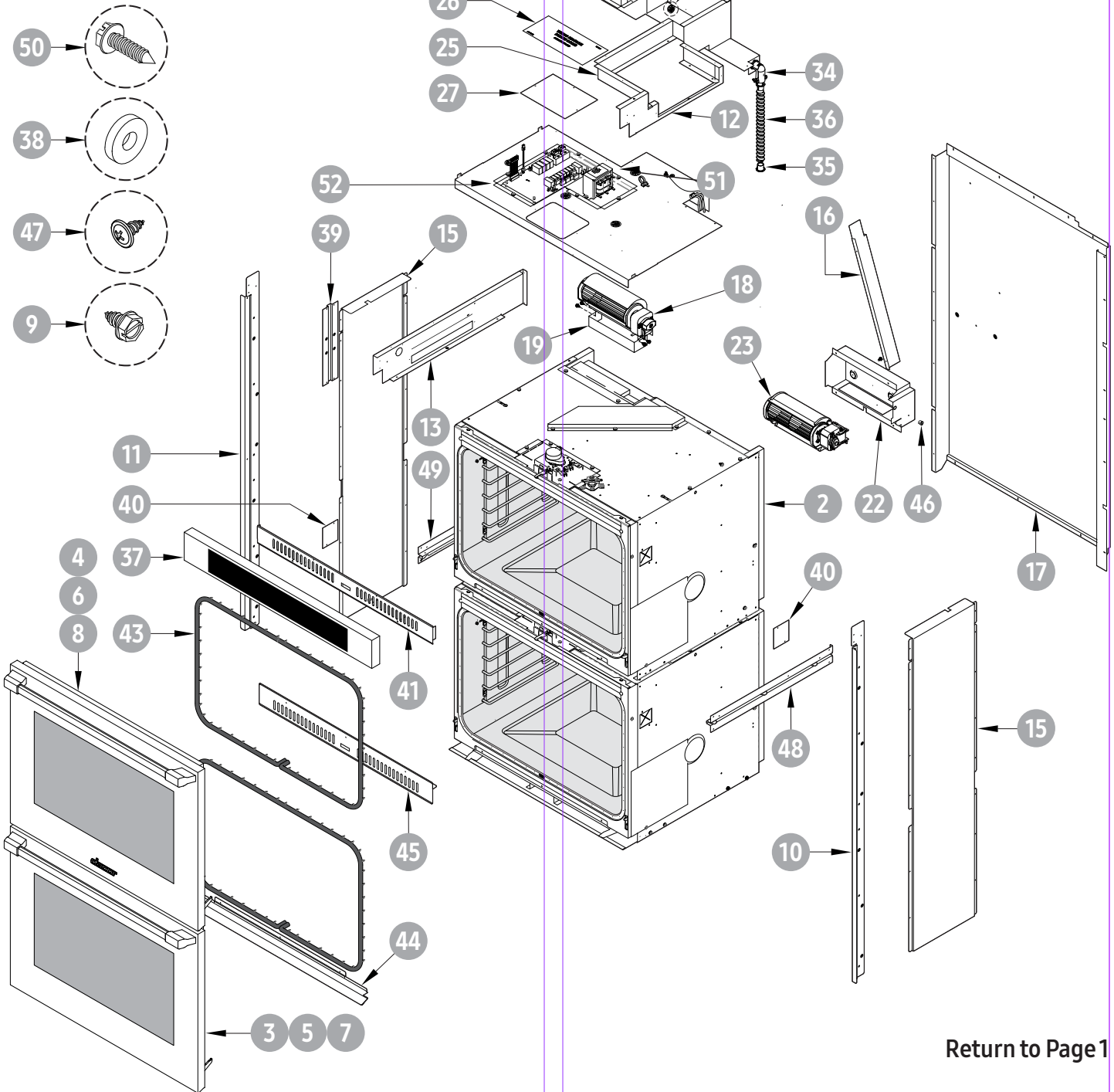
HWO230 Shown (parts list next page)

NOTE:

The **Double Trim Posts** (Items 10 and 11) take the **#10 3/4 Thread Type A Slotted HWH Screw** (Item 50) and the **Fiber Washer** (Item 38).

The **Intake Grill** (Item 41), **25° Exhaust Grill** (Item 44), and **Lower-Intake-Grill Weldment** (Item 45) take the **Phillips Round Washer-Head Screw** (Item 47).

All other screwed-on parts take **#10 x 3/8" Slotted Hex Washer-Head Screw** (Item 9).



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HWO227; HWO230: Double-Oven Assembly Parts List

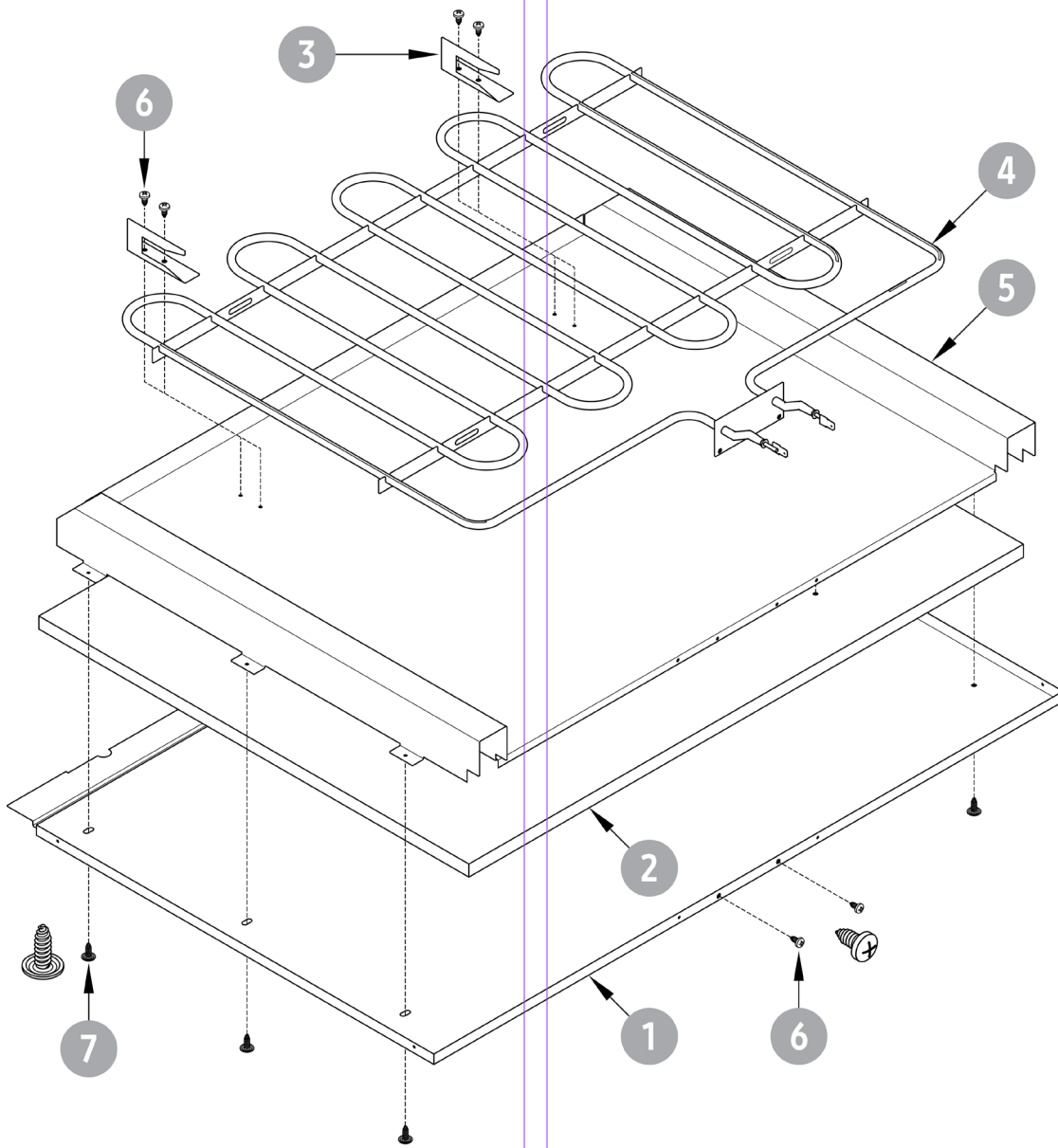
Item	HWO227 PN	HWO230 PN	Description
1	part not serviceable		Lower Oven-Case Assembly
2	part not serviceable		Upper Oven-Case Assembly
3	703341-02	703371-02	Stainless-Steel – Epicure Door Assembly
4	703341-01	703371-01	
5	703348-02	703376-02	Stainless Steel – Pro Steel Door Assembly
6	703348-01	703376-01	
7	703349-02	703380-02	Flush Door Assembly
8	703349-01	703380-01	
9	83023	83023	#10 x 3/8" Slotted HWH Screw
10	107477-01B	107477-01B	Double Trim Post
11	107477-02B	107477-02B	
12	107641	107641	Top-Right Side
13	107642	107642	Top-Left Side
14	113644	107829	Top Rear
15	105463	105463	Lower-Duct Heat Shield
16	113629	113629	Rear Duct
17	113634	113636	Double Back Cover
18	—	82347	Gas-Range Cooling Fan
19	105858	105858	Cooling-Fan Extension
20	108118	108118	Cooling-Fan Front Cover
21	108119	108119	Cooling-Fan Side Cover
22	113632	113632	Fan Housing
23	113682	113682	Wall-Oven Cooling Fan
25	108221	108221	Conduit Carrier
26	703398	703398	Technical Packet
27	105323	105323	Latch Cover

Item	HWO227 PN	HWO230 PN	Description
28	92191-01	92191-01	Split .75" Bushing
29	107444	107830	Top-Cover Service Panel
30	107445	107831	Top-Rear Cover
31	92191-02	92191-02	Split 1" Bushing
32	92191-03	92191-03	Split 1.375" Bushing
33	92023-02	92023-02	Cable Saddle
34	82195	82195	1/2" 90° Squeeze Connector
35	83133	83133	Red 1/2" Bushing
36	26420	26420	Cut 60 1/2" Flex Conduit
37	703338FAH-02	703368-02	1" Bezel Assembly
38	83555	83555	Fiber Washer
39	105478	105478	Meat-Probe-Wire Cover
40	105471	105471	Meat-Probe Cover
41	107448B	107833	Intake Grill
42	107643	107863	Double-Oven Cover
43	108076	108074	Cell Gasket
44	113556AH-03	113557AH-03	25° Exhaust Grill
45	701913B	702068B	Lower-Intake-Grill Weldment
46	83523	83523	3/8" Bushing
47	83263	83263	Phillips Round Washer-Head Screw
48	113459-01	113459-01	Over-Support Bracket
49	113459-02	113459-02	
50	83026	83026	#10 3/4 Thread Type A Slotted HWH Screw
51	100832	100832	Light Transformer
52	102380	102380	Relay Board

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HW0127/130/227/230 (702013): Bake Assembly & Parts List

HW0130 Shown

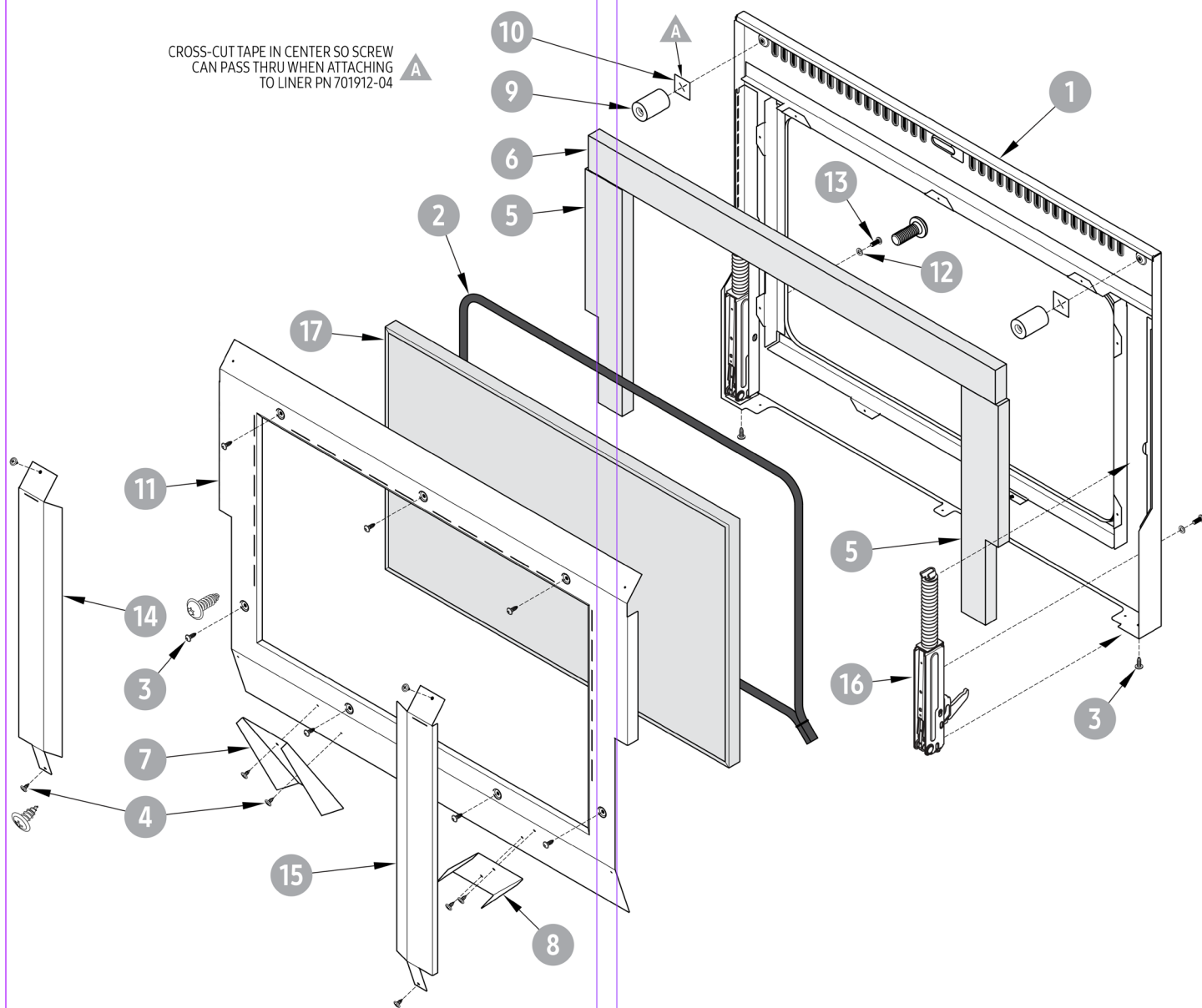


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Item	HW0127/227 PN	HW0130/230 PN	Description
1	107438	107861	Case Bottom
2	107440	106980	Bake-Pan Insulation
3	107239	107239	Bake-Element Holder
4	105373	106898	Bake Element
5	107439	107823	Bake Pan
6	83505	83505	Type A #8 x 3/8" Screw
7	83708	83708	#8 x 1/2" Torx Wafer-Head Screw

HW0127/227; HW0130/230: Door-Liner Assembly & Parts List

HW0130 Shown



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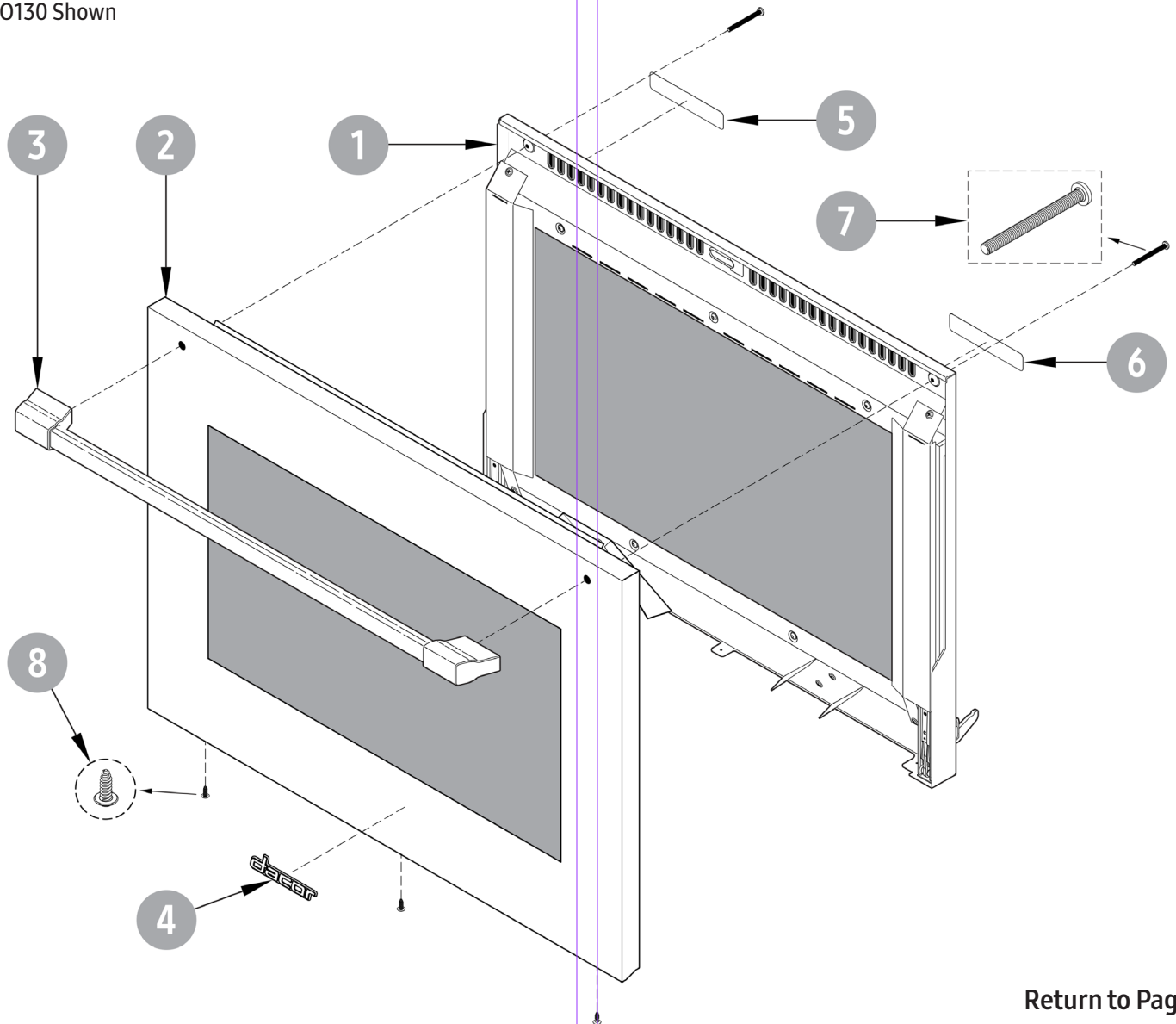
Item	127/227 PN	130/230 PN	Description
1	701875-04BP	701875-04BP	1"-Thick Door-Liner Assembly Weld
2	100157	100015	Window Pack Gasket
3	83709	83709	Black Oxide Torx #8 x 1/2" Screw
4	83263	83263	Black #8 x 3/8" Phillips Truss'h'd Screw
5	105353	105353	Door Insulation (Left/Right Side)
6	107482	105352	Door Insulation (Top)
7	105470-01	105470-01	Left-hand Door Bottom Air Deflector
8	105470-02	105470-02	Right-hand Door Bottom Air Deflector
9	72793	72793	Door-Liner Spacer*

Item	127/227 PN	130/230 PN	Description
10	92387	92387	Two-Sided Very-High-Bond™ Tape*
11	107648B	108041B	Heat Shield
12	93432	83432	Black Flat Washer
13	83420	83420	Button Socket-Head Cap Screw
14	108040-01	108040-01	Left Hinge Cover
15	108040-02	108040-02	Right Hinge Cover
16	107509	108008	Spring Hinge
17	72967	72968	Window Pack

*Flush door liner assembly (701827-02) does not use this item.

HW0127/227; HW0130/230: Door Assembly (Pro) & Parts List

HW0130 Shown



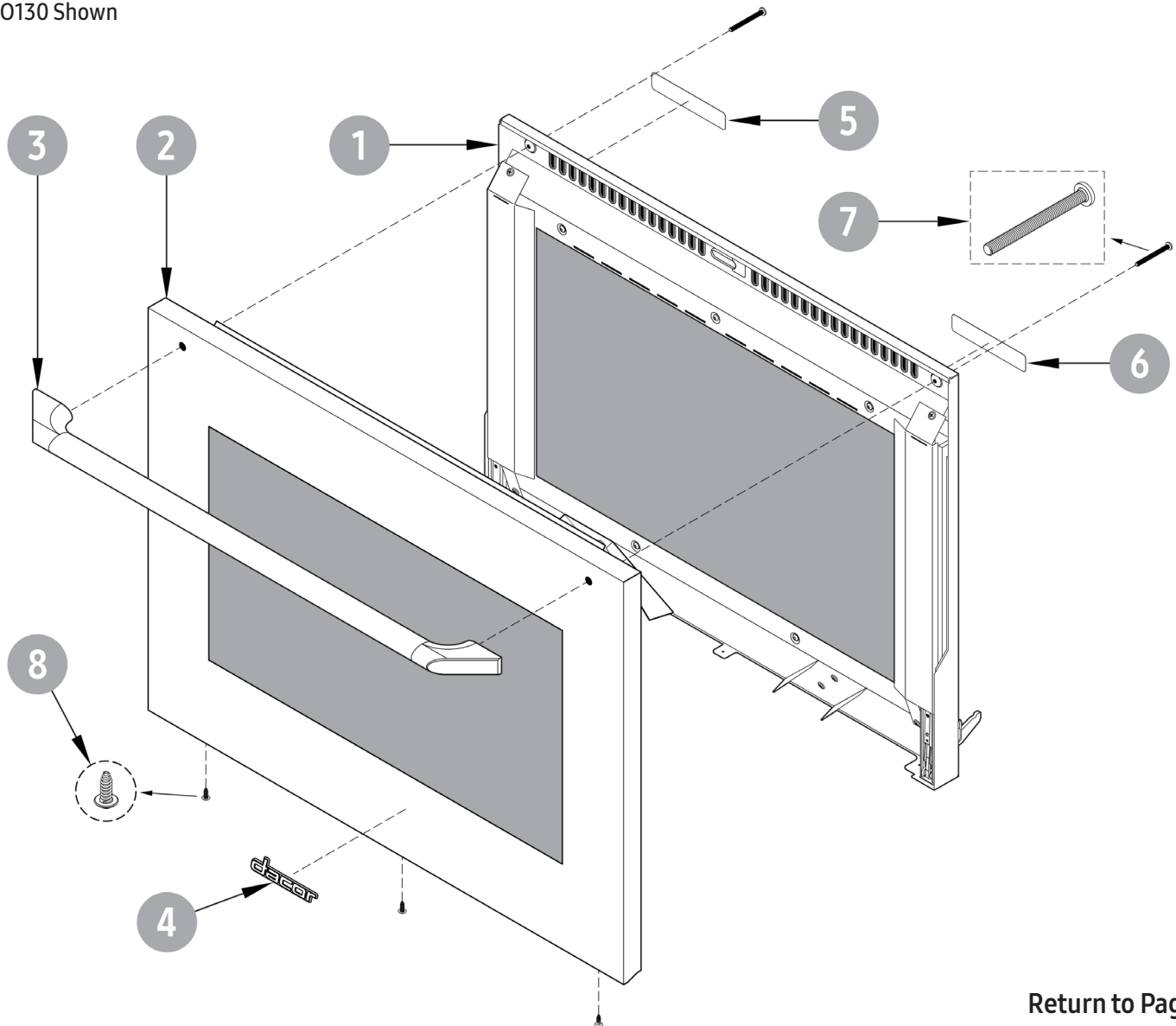
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Item	HW0127/227 PN	HW0130/230 PN	Description
1	701827-01	702086-01	Door-Liner Assembly
2	703340	703370	Door-Skin Assembly
3	702376AH-01	702376AH-02	Pro Slim-Handle Door Assembly
4	110168*	110168*	100mm Dacor Logo
5	82873	82873	Self-Clean Information Plate
6	106802	106802	French Self-Clean Information Plate
7	100026	100026	#10 - 32 x 2" Pan-Head Torx Screw
8	83709	83709	#8 x 1/2" Black-Oxide Torx Screw

*Double ovens (227, 230) receive one logo each, which is applied to the upper-oven door.

HW0127/227; HW0130/230: Door Assembly (Epicure) & Parts List

HW0130 Shown



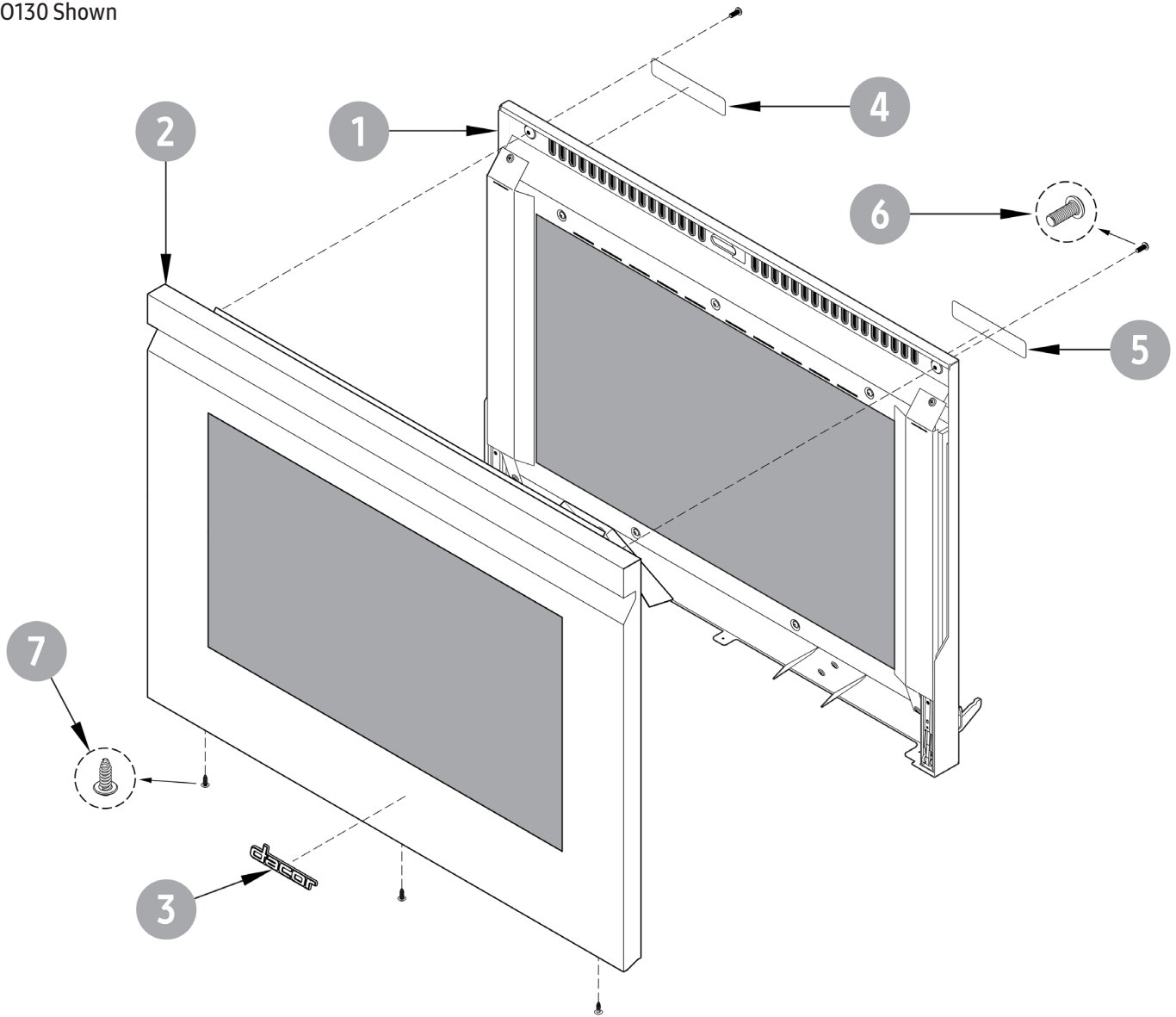
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Item	HW0127/227 PN	HW0130/230 PN	Description
1	701827-01	702086-01	Door-Liner Assembly
2	703340	703370	Door-Skin Assembly
3	13659AH-002	13659AH-001	Epicure AH Door-Handle Assembly
4	110168*	110168*	100mm Dacor Logo
5	82873	82873	Self-Clean Information Plate
6	106802	106802	French Self-Clean Information Plate
7	100026	100026	#10 – 32 x 2" Pan-Head Torx Screw
8	83709	83709	#8 x 1/2" Black-Oxide Torx Screw

*Double ovens (227, 230) receive one logo each, which is applied to the upper-oven door.

HW0127/227; HW0130/230: Door Assembly (Flush) & Parts List

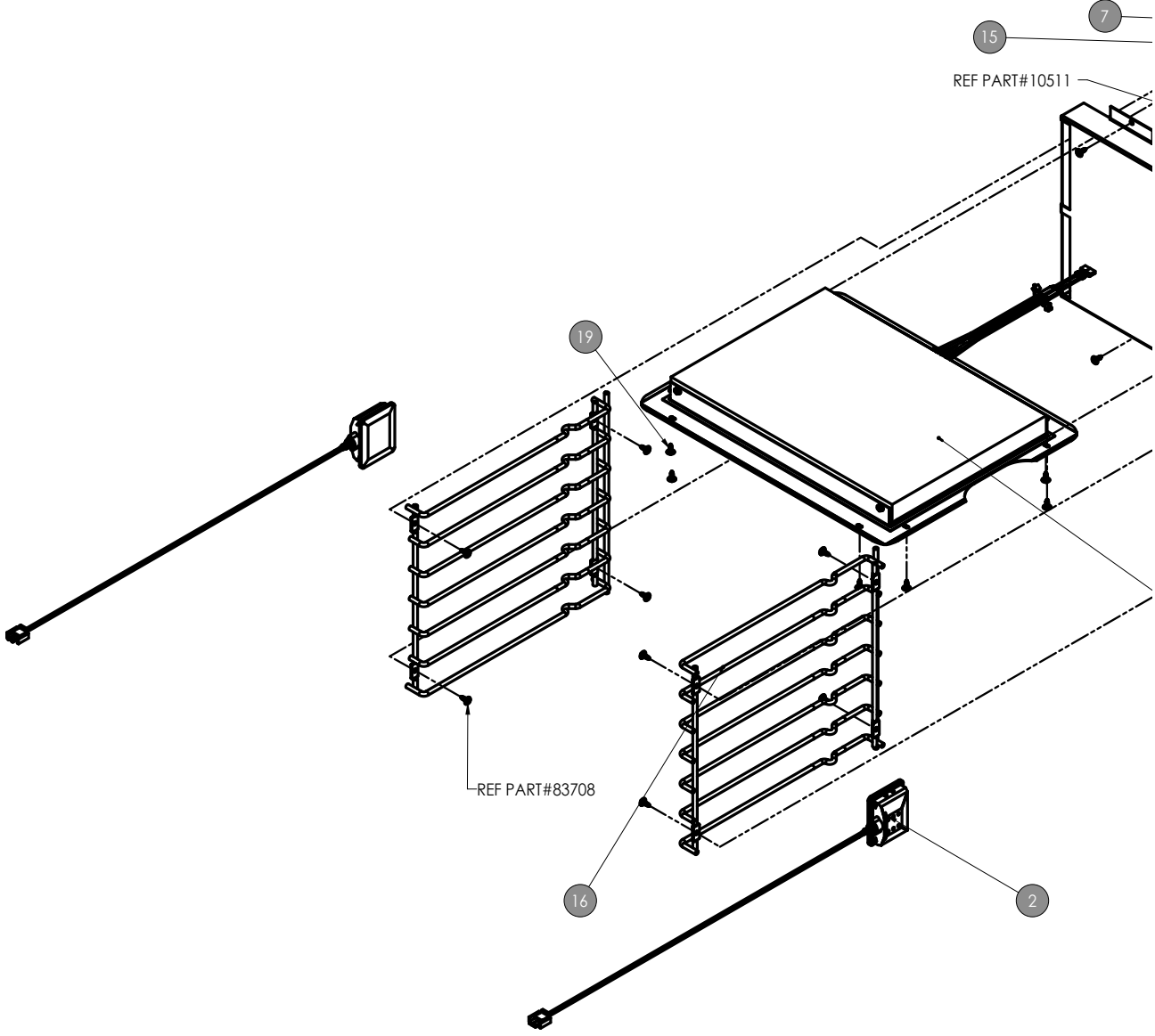
HW0130 Shown



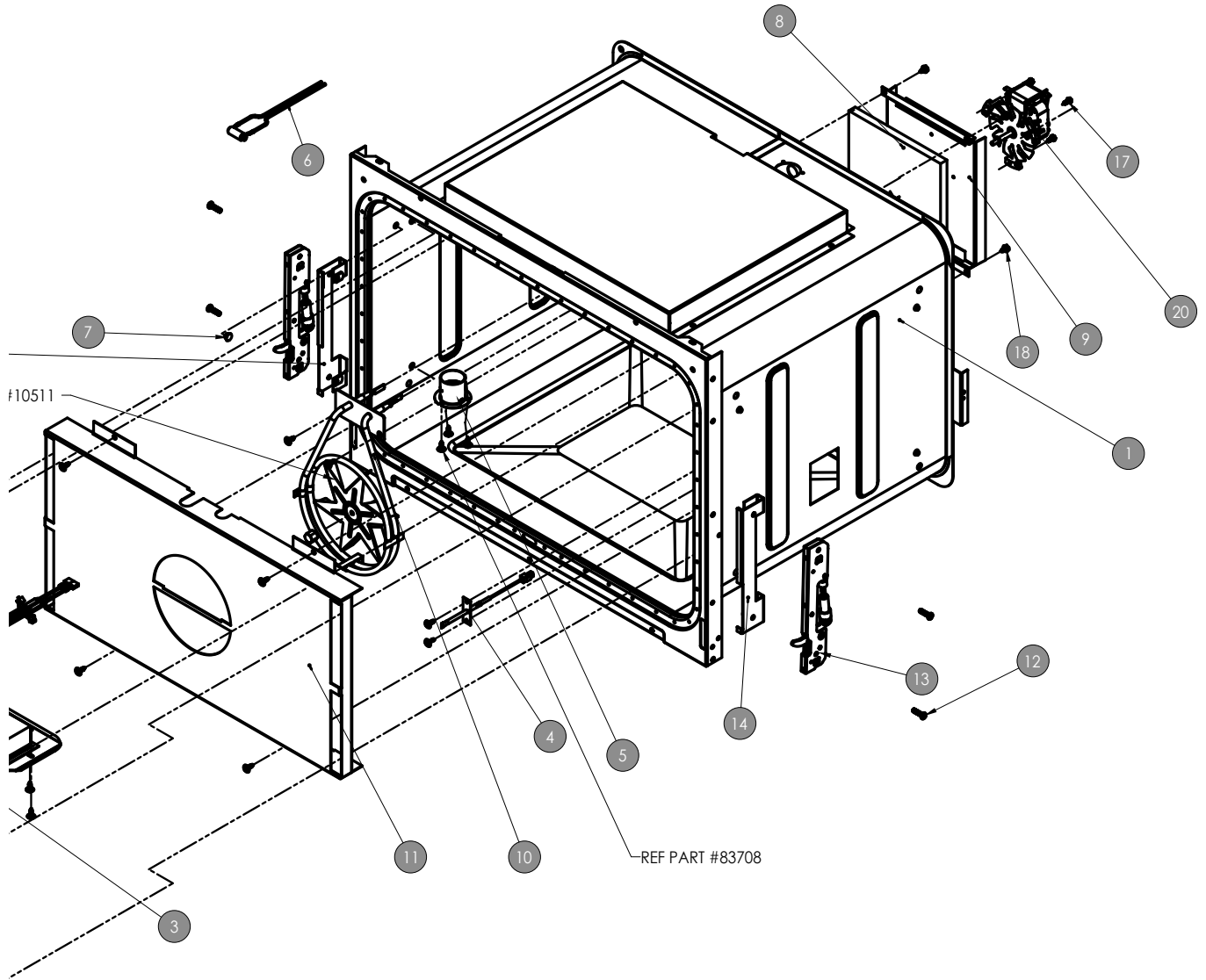
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Item	HW0127/227 PN	HW0130/230 PN	Description
1	701827-02	702086-02	Door-Liner Assembly
2	703355	703379	Door-Skin Assembly
3	110168	110168	100mm Dacor Logo
4	82873	82873	Self-Clean Information Plate
5	106802	106802	French Self-Clean Information Plate
6	83420	83420	Button Socket-Head Cap Screw
7	83709	83709	#8 x 1/2" Black-Oxide Torx Screw

*Double ovens (227, 230) receive one logo each, which is applied to the upper-oven door.



HW0127/227; HW0130/230: Oven-Cell Assembly



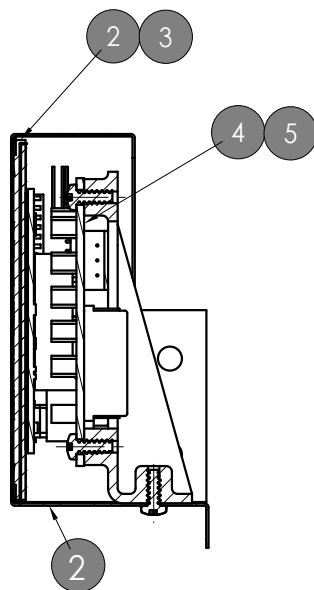
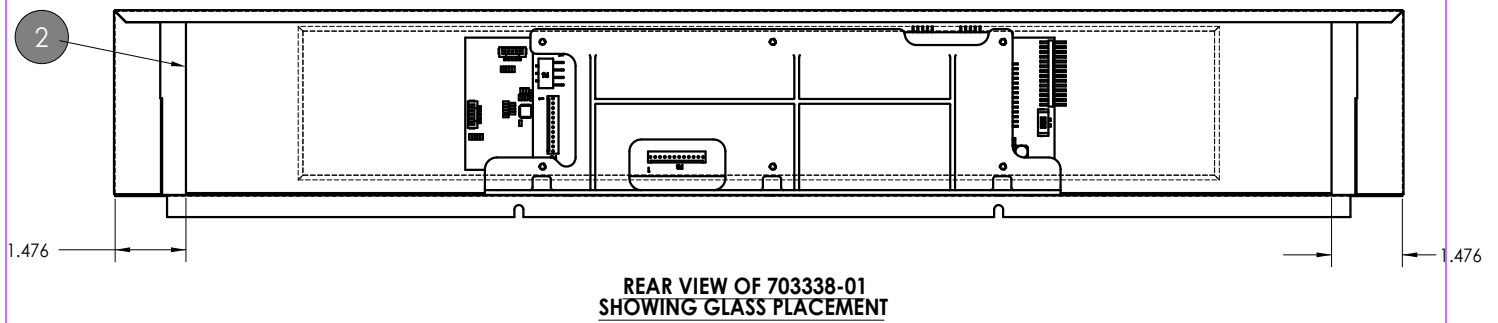
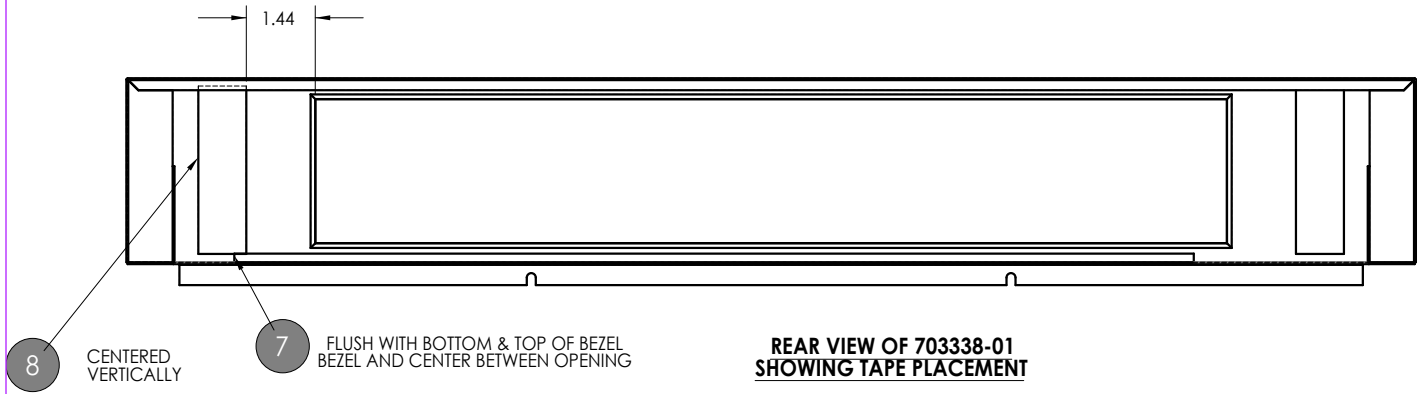
HW0130/230 (703365); HW0130/230 (703366): Oven-Cell Assembly Parts List

Item	HW0127/227 PN	HW0130/230 PN	Description
1	702006	602006	Weldment, Cell
2	113646	113646	Assy, Light, Halogen, 20W
3	701529	701529	Assy, Broil
4	72752	7252	SEnsor, Temperature
5	72755	72755	Eliminator, Smoke
6	72717	72717	Meat Probe Socket
7	102468	102468	Plug, Meat Probe Socket
8	80168	80168	Insulation, Conv. Motor
9	36280	36280	Plate, MTG. Conv. Motor
10	82377	82377	Convection Element
11	105329BP	105329BP	Convection Element
12	83696	83696	Pan Head Phillips
13	107511	107511	Damper, Receptacle, Hinge
14	701895-02	701895-02	Weldment, Receptacle Holder Right
15	701895-01	701895-01	Weldment, Receptacle Holder Left
16	106991	106991	Support Rack
17	83379	83379	Screw, #8-1/2 Thread Type A
18	83023	83023	Screw, Slot HWH, #10 x 3/8
19	83708	83708	Screw, TRX WFR HD, #8 x 1/2"
20	700633	700633	Convection-Fan Kit

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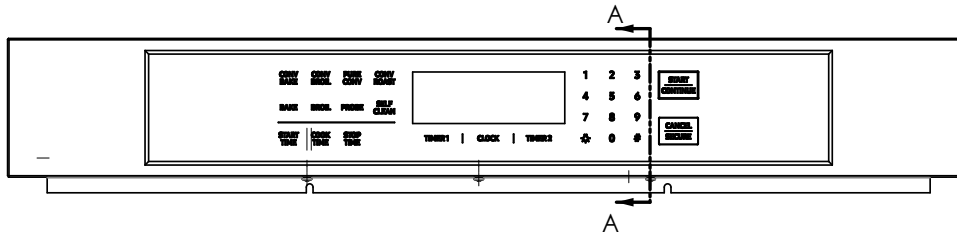
HW0227 (703388-02); HW0230 (703368-02): Control-Panel Assembly

HW0230 Shown

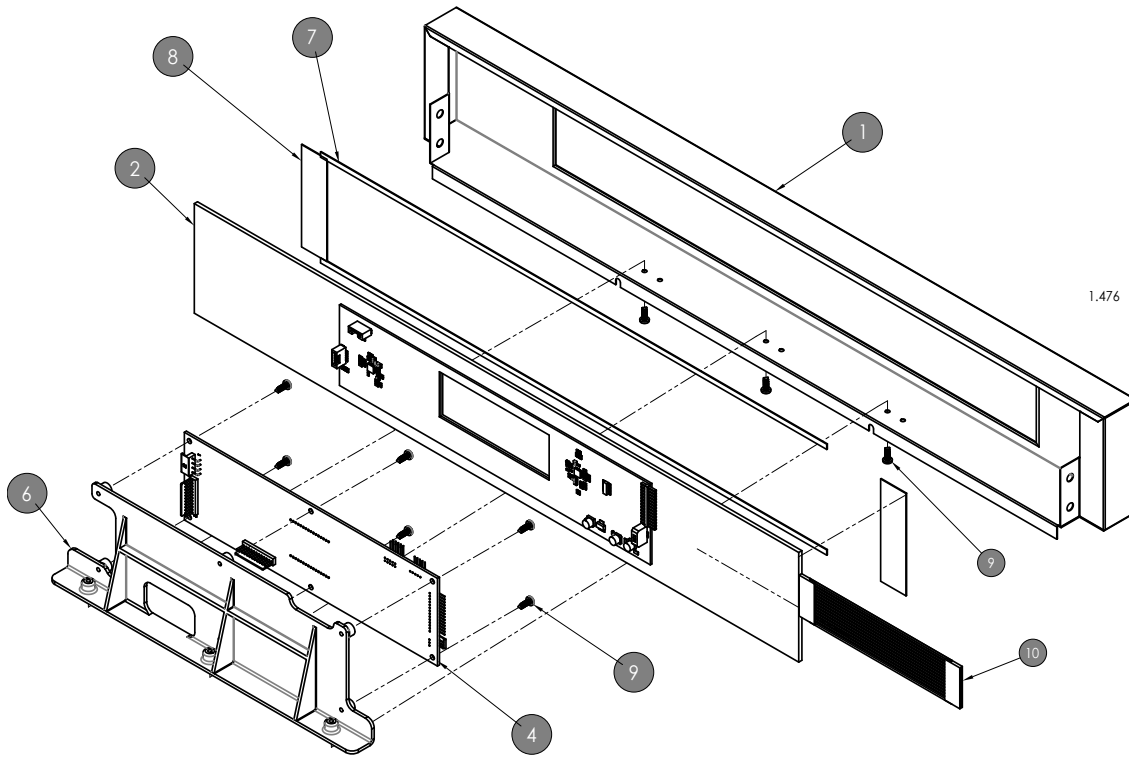


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HW0227 (703388-02); HW0230 (703368-02): Control-Panel Assembly & Parts List



703338-01 SHOWN



EXPLODED SHOWN

Item	HW0227 PN	HW0230 PN	Description
1	701818AH	702084AH	Bezel-Skin Weldment
2	92215	92215	Very-High-Bond Horizontal tape
3	92387	92387	Double-Sided, Very-High-Bond Tape
4	105334	105334	Control Mount
5	105486	105486	6 – 19 x 3/8" Plastite
6	105655	105655	Ribbon Cable
7	703314	703314	Double Glass Touch-Control Assembly
8	113678	113679	Tape, VHB, Double-Sided
9	105486	105486	Screw, 6-19 x 3/8" Plastite
10	105655	105655	Cable, Ribbon

